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Carbonyl Diisocyanate: A New Preparation and Some Reactions

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A preparation of carbonyl diisocyanate (2) from tri-*n*-butyltin isocyanate (4) and phosgene is reported. Correspondingly, the acyl isocyanates 6 were obtained from 4 with acyl chlorides. On standing, carbonyl diisocyanate trimerizes reversibly to the triazine 9, which could also be prepared by independent syntheses from the triazines 3 or 12. Reported are reactions of carbonyl diisocyanate with water, hydrogen sulfide, alcohols, phenol, phenol + carbodiimides, thiols, amines, primary ammonium salts, and N-unsubstituted imines leading to compounds 14-24.

Carbonyl-diisocyanat: Eine neue Darstellung und einige Reaktionen

Carbonyl-diisocyanat (2) kann durch Umsetzung von Tri-*n*-butylzinn-isocyanat (4) mit Phosgen erhalten werden. Entsprechend lassen sich die Acylisocyanate 6 durch Reaktionen von 4 mit Acylchloriden darstellen. Carbonyl-diisocyanat trimerisiert reversibel zum Triazin 9, das unabhängig auch aus den Triazinen 3 bzw. 12 hergestellt werden konnte. Es werden Reaktionen von Carbonyl-diisocyanat mit Wasser, Schwefelwasserstoff, Alkoholen, Phenol, Phenol + Carbodiimiden, Thiolen, Aminen, primären Ammoniumsalzen und N-unsubstituierten Iminen zu den Produkten 14-24 beschrieben.

Carbonyl diisocyanate (2) belongs to the less thoroughly investigated carbonyl pseudohalides. The compound was first prepared by *Nachbaur*¹⁾ who pyrolyzed isocyanuric trichloride (1) to obtain 2 together with the explosive nitrogen trichloride.



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The corresponding thermal decomposition of isocyanuric triiodide requires higher temperatures². Carbonyl diisocyanate (2) can be obtained without formation of explosive side products by treatment of 1^{30} or tris(trimethylsilyl)isocyanuric acid⁴ (3) with carbonyl chloride isocyanate.

The most direct way to prepare 2 from phosgene or carbonyl difluoride and potassium cyanate was realized by *Sundermeyer* et al.^{5,6)} using sophisticated techniques in molten salts as solvent, e.g.:

 $2 \text{ KNCO} + \text{Cl-C-Cl} \xrightarrow[76\%, -\text{KCl}]{\text{LiCl/KCl}, 450^{\circ}\text{C}} 2 \xleftarrow[-\text{Sicl}_4]{\text{heat}} \text{Si(NCO)}_4 + 2 \text{Cl-C-Cl}$

Also, these authors⁵⁾ mention the preparation of 2 from silicon(IV) tetraisocyanate and phosgene.

The most economical way for the preparation of 2 has been patented by *Hagemann*⁷. The sodium salt of isocyanuric dichloride or 1 are treated with phosgene in high boiling inert solvents to give 2 in good yields, e.g.:

$$2 \mathbf{1} + 3 \mathbf{C1} - \mathbf{C} - \mathbf{C1} \xrightarrow{160-190^{\circ}\mathbf{C}} 3 \mathbf{2} (80\%)$$

Our attempts to reproduce this method on a laboratory scale led to the experience that reasonable yields of 2 can only be obtained for certain concentrations of 1 in nitrobenzenes, e.g. 1-chloro-2-nitrobenzene as solvent. When 1 was treated with oxalyl chloride instead of phosgene, 2 was obtained in low yields.

Tri-*n*-butyltin isocyanate (4) is readily available from urea and bis(tri-*n*-butyltin) oxide⁸⁾. We found that 4 reacts with phosgene to give 2 in reasonable yields.

$$2 (n-C_{4}H_{9})_{3}Sn-NCO + C_{1}C^{-}C_{1} \xrightarrow{160^{\circ}C} 2 + 2 (n-C_{4}H_{9})_{3}Sn-C_{1}$$

$$4 \qquad 5$$

Since tri-*n*-butyltin chloride (5) gives bis(tri-*n*-butyltin) oxide on treatment with aqueous potassium hydroxide⁹, the reaction sequence can be regarded as a preparation of 2 from urea and phosgene with bis(tri-*n*-butyltin) oxide or 5 as catalyst. The direct reaction of urea with phosgene leads to triuret¹⁰.

Up to 200°C, with or without added catalytic amounts of SnCl₄, no reaction occurred between phosgene and trimethylsilyl isocyanate.

The reaction of 4 with acyl chlorides can be used as a general procedure for the preparation of aliphatic acyl isocyanates¹¹⁻¹³.

Apparently, only the reaction of triethyltin isocyanate with acetyl bromide has been reported in the literature ¹⁴). The formation of acyl isocyanates from trimethylsilyl isocyanate in the presence of $SnCl_4$ may proceed *via* tin isocyanates ¹⁵).

From aliphatic acyl chlorides and 4 the acyl isocyanates 6a - e were obtained in moderate yields, together with the dimers 7 and nitriles 8, which are sometimes hard to separate from 6. From aryl chlorides only the dimers 7 were isolated. In the presence of 4 acyl isocyanates 6 lose CO_2 to give nitriles 8, as was observed by NMR spectroscopy. A similar decarboxylation was observed during the reaction of acyl chlorides with trimethylsilyl isocyanate¹⁶. A mechanism explaining the formation of 7 and 8 is proposed in Scheme 1. Direct dimerization of 6 to 7 is known to require catalysts such as triethylamine^{17,18} or SnCl₄¹⁹. According to a differential thermoanalysis, the dimerization of 6a is reversible. Therefore, it seems unlikely that 8 might arise from 7. No reaction was observed between ethyl chloroformate or 4-nitrobenzoyl chloride and 4.



Carbonyl diisocyanate (2) is an extremely moisture-sensitive liquid, b.p. $102-104^{\circ}$ C, which on standing trimerizes to the triazine 9, a colourless solid sparingly soluble in most organic solvents. Above 130°C the trimer 9 is depolymerized back to the monomer 2.



The change of 2 to a solid of unknown structure has been described by several authors ^{1,3,4,6,7,20}.

The IR spectrum of 9 shows a strong NCO band at 2250 cm⁻¹ (sulfolane). In the ¹³C NMR spectrum in acetonitrile (263 K) only three resonances are observed (NCO δ = 129.9,

CO 141.7 and 143.9 ppm). Hydrolysis of the very moisture-sensitive compound yielded mainly isocyanuric acid (10) together with some urea, while methanolysis gave 10 and dimethyl imidodicarboxylate (11).

Finally, a compound obtained at low temperature from 3^{4} or 12 with carbonyl chloride isocyanate proved to be identical with 9.

These reactions suggest that the formation of 2 from 1 and phosgene proceeds via intermediates 13 and 9.



The analogous transformation of trichloroacetyl chloride with 1 to trichloroacetyl isocyanate has been described²¹. On the other hand, triacylisocyanuric acids with less electron deficient acyl substituents, e.g. 1,3,5-triacetylisocyanuric acid, cannot be thermally depolymerized to acyl isocyanates but decompose on heating.

Carbonyl diisocyanate shows high reactivity against nucleophiles with active hydrogen^{1,22)}. Water¹⁾ and H₂S react to give the anhydrides 14 and 15²³⁾, respectively.

Contrary to the corresponding reaction of carbonyl diisothiocyanate²⁴, 2 does not give cyclic 1:1 addition products with alcohols¹). With one equivalent of phenol compound 16d could be isolated, which shows a strong NCO band (2240 cm^{-1} , CH₂Cl₂) in its IR spectrum. With methanol the mixed ester 17d was obtained, while with carbodiimides the cycloadducts 18a,b were formed.

With two equivalents of thiols the esters 19, apparently an unknown class of compounds, were formed almost quantitatively²²⁾.



Similarly, with two equivalents of a primary or secondary amine the triurets 20 were obtained. Cyclic 1:1 adducts could not be observed. But with primary ammonium chlorides instead of the free amines the monosubstituted isocyanuric acids 22 were isolated in good yields.

$$2 + 2 \text{ HNR}^{1}\text{R}^{2} \longrightarrow \text{R}^{1}\text{R}^{2}\text{N-C-NH-C-NH-C-NR}^{1}\text{R}^{2}$$

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This reaction passes over intermediates 21, which for X = Br could be trapped as biuretcarboxylates 23 by addition of alcohols. With anilinium bromide in boiling tetrahydrofuran 2 reacts to give 23c, the formation of which can be explained by ether cleavage of tetrahydrofuran with HBr and reaction of the forming 4-bromobutanol with 21.

Alternatively, monoalkylated isocyanuric acids can be prepared, for instance, by condensation of biurets with ethyl carbonate²⁵.

With N-unsubstituted imines 2 reacts to give the novel bisalkylidenetriurets 24a,b.

$\begin{array}{c} O & O \\ \parallel & \parallel \\ 2 + 2 \ R^{1}R^{2}C = NH \longrightarrow R^{1}R^{2}C = N - C - NH - C - NH - C - N = C R^{1}R^{2} \end{array}$	24	R ¹	R ²
	a	C ₆ H ₅	C ₆ H ₅
	b	C_8H_5	(СН ₃) ₃ С

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Experimental Part

IR spectra: Perkin-Elmer IR 299 spectrometer. – NMR spectra: Bruker WM-250 and JEOL FX 90Q instruments; δ -scale; internal reference tetramethylsilane. – Mass spectroscopy: Varian MAT-312 and MAT-112S spectrometers. – Differential thermoanalyses: Netsch STA 429 instrument. – All solvents had to be carefully dried. All reactions were carried out with exclusion of moisture. Petroleum ether: b.p. 50–70°C. Melting points: uncorrected. In order to be free of 9 the carbonyl diisocyanate had to be distilled directly before use.

Carbonyl Diisocyanate (2)

a) At 100 °C phosgene, dried by passing through concentrated sulfuric acid, was led into a suspension of 1 (23.24 g, 100 mmol) in 1-chloro-2-nitrobenzene (75 g) placed in a 100-ml 2-neck round flask connected to a short distillation apparatus with cooled bridge (+7 °C) and recipient (-10 °C). The apparatus had to be carefully dried before use. Within 30 min the bath temperature was raised to 160 °C. A yellow liquid slowly distilled off. After 90 min the bath temperature was raised to 190 °C. After additional 60 min the reaction was finished. Distillation of the condensate in a micro distillation apparatus gave besides a large amount of phosgene 13.45 g (80%) of a colourless moisture-sensitive liquid; b. p. 102-104 °C (lit.¹⁾ 103.4 °C/705 Torr). - ¹³C NMR (CDCl₃, 263 K): CO δ = 144.9, NCO 130.6. - IR (film): NCO 2220, CO 1740, CN 1420, C-N 1060 cm⁻¹. - MS: m/z = 112 (M⁺), 70 (OCNCO⁺), 42 (NCO⁺), 28 (CO⁺).

b) At 100 °C dry phosgene was passed through tri-*n*-butyltin isocyanate (4)⁸⁾ (33.21 g, 100 mmol) in an apparatus as described for a). Within 20 min the temperature was raised to 160 °C. Nearly colourless 2 distilled off. After 2 h the reaction was finished. Redistillation yielded 3.35 g (60%) of a colourless liquid; b.p. 102-104 °C.

Acetyl Isocyanate (6a): To 4^{80} (16.60 g, 50 mmol) acetyl chloride (3.93 g, 50 mmol) was added dropwise. After stirring for 12 h at +22 °C the product was distilled at 22 °C/0.1 Torr into a recipient cooled to -78 °C. Fractionated distillation gave a colourless liquid (2.53 g,

60%); b.p. 76–78 °C (lit.¹⁴⁾ 79–80 °C). – IR (film): 2220, 1730 cm⁻¹. – ¹³C NMR (CDCl₃): CH₁ δ = 27.3, NCO 129.8, C=O 168.7.

Trichloroacetyl Isocyanate (6b): Trichloroacetyl chloride (9.09 g, 50 mmol) and 4 (16.60 g, 50 mmol) were stirred together for 12 h at 60 °C. Work-up as described for 6a yielded a colourless liquid (4.28 g, 45%); b.p. 36-39 °C/12 Torr (lit.¹²⁾ 80-85 °C/20 Torr). – IR (film): 2240, 1755 cm⁻¹. – ¹³C NMR (CDCl₃): CCl₃ δ = 92.4, NCO 130.2, C=O 158.6.

Cyclohexylacetyl Isocyanate (6c): Cyclohexylacetyl chloride (8.03 g, 50 mmol) and 4 (16.60 g, 50 mmol) were stirred together for 18 h at 22°C. Work-up as described for 6a gave a colourless liquid; b.p. 36-38°C/0.1 Torr. – IR (film): 2220, 1725 cm⁻¹. – ¹³C NMR (CDCl₃): CH₂, CH δ = 26.0, 26.1, 32.8, 34.7, 48.1, NCO 129.6, C=O 170.8.

C₉H₁₃NO₂ (167.2) Calcd, C 64.65 H 7.84 N 8.38 Found C 64.84 H 7.94 N 8.25

Isobutyryl Isocyanate (6d): From isobutyryl chloride (10.66 g, 100 mmol) as described for 6a. Yield 6.89 g (61%) of a colourless liquid; b.p. $106 - 108 \,^{\circ}C$ (lit.²⁶ $50 - 52 \,^{\circ}C/100$ Torr). – IR (film): 2220, 1720 cm⁻¹. – ¹³C NMR (CDCl₃, 263 K): CH₃ δ = 18.4, CH 39.4, NCO 130.2, C=O 175.9.

Pivaloyl Isocyanate (6e): From pivaloyl chloride (16.29 g, 50 mmol) as described for 6a. Yield 3.69 g (58%) of a colourless liquid; b.p. 108-110 °C (lit.¹³⁾ 110 °C). – IR (film): 2220, 1720 cm⁻¹. – ¹³C NMR (CDCl₃, 263 K): CH₃ δ = 26.3, C 42.5, NCO 130.9, C=O 177.9.

3-Isobutyryl-6-isopropyl-2H-1,3,5-oxadiazine-2,4(3H)-dione (7d): The residue of the distillation of **6d** was dissolved in petroleum ether (300 ml). The product precipitated within 12 h at -80 °C. Crystallization from ether (40 ml)/petroleum ether (200 ml) at -80 °C afforded a moisture-sensitive colourless powder (3.30 g, 29%); m.p. 58-60 °C (dec.). – IR (CH₂Cl₂): 1815, 1765, 1720, 1645 cm⁻¹. – ¹H NMR (CDCl₃, 263 K): CH₃ δ = 1.33 (d, J = 7 Hz), 1.35 (d, J = 7 Hz), CH 2.90 (sept, J = 7 Hz), 3.15 (sept, J = 7 Hz). – ¹³C NMR (CDCl₃, 263 K): CH₃ δ = 17.8, 18.8, CH 33.9, 39.2, C = O, C = N 144.0, 151.0, 176.5, 176.8.

C10H14N2O4 (226.2) Calcd. C 53.09 H 6.24 N 12.39 Found C 52.79 H 6.50 N 12.35

6-tert-Butyl-3-pivaloyl-2H-1,3,5-oxadiazine-2,4(3H)-dione (7e): As described for 7d. Recrystallization from ether (100 ml) at -20 °C afforded colourless needles (1.15 g, 18%); m.p. 141 – 143 °C (dec.). – IR (CH₂Cl₂): 1805, 1755, 1720, 1630 cm⁻¹. – ¹H NMR (CDCl₃, 263 K): CH₃ δ = 1.37, 1.39. – ¹³C NMR (CDCl₃, 263 K): CH₃ δ = 26.8, 26.9, C 38.5, 44.5, C=O, C=N 144.2, 151.5, 178.4, 179.5.

C12H18N2O4 (254.3) Calcd. C 56.68 H 7.14 N 11.02 Found C 56.83 H 7.40 N 11.01

3-Benzoyl-6-phenyl-2H-1,3,5-oxadiazine-2,4(3H)-dione (7f): A mixture of benzoyl chloride (7.03 g, 50 mmol) and 4 (16.60 g, 50 mmol) was stirred for 12 h at 22 °C. After addition of ether (60 ml) the mixture was kept at 22 °C for 7 d. Filtration and crystallization of the residue from acetonitrile (30 ml) afforded colourless prisms (5.78 g, 79%); m.p. 162–163 °C (lit.¹⁷⁾ 164 °C). – IR (KBr): 1805, 1705, 1620 cm⁻¹. – ¹³C NMR ([D₆]DMSO): C=O, C=N $\delta = 144.5, 152.0, 165.0, 166.7$.

3-(4-Methylbenzoyl)-6-(4-methylphenyl)-2H-1,3,5-oxadiazine-2,4(3H)-dione (7g): A mixture of 4-methylbenzoyl chloride (7.73 g, 50 mmol) and 4 (16.60 g, 50 mmol) was stirred at 22°C for 60 h. Filtration and crystallization of the residue from acetonitrile (50 ml) yielded colourless platelets (1.89 g, 23%); m.p. 176-178°C. - IR (KBr): 1790, 1710, 1615 cm⁻¹. -¹H NMR ([D₆]DMSO): CH₃ δ = 3.30.

 $C_{18}H_{14}N_2O_4$ (322.3) Calcd. C 67.07 H 4.38 N 8.69 Found C 67.06 H 4.35 N 8.76

1,3,5-Tris(isocyanatocarbonyl)-1,3,5-triazine-2,4,6(1H,3H,5H)-trione (9)

a) A fused ampulla containing 2 (5.60 g, 50 mmol) was left for 27 d at 22°C. The solid product was freed from traces of 2 by pumping for 10 h at $22^{\circ}C/10^{-1}$ Torr. Yield 5.45 g (98%) of a colourless powder; dec. above 130°C to 2 (differential thermoanalysis). – IR (sulfolane): 2250, 1835, 1785, 1750 cm⁻¹. – ¹³C NMR (CD₃CN, 263 K): NCO δ = 129.9, C=O 141.7, 143.9. For the product being extremely moisture-sensitive, a satisfactory elemental analysis could not be obtained.

C₉N₆O₉ (336.2) Calcd. C 32.16 N 25.00 Found C 31.30 N 24.67

b) Carbonyl chloride isocyanate (7.38 g, 70 mmol) in ether (20 ml) was added with stirring to a solution of 3^{27} (6.91 g, 20 mmol) in ether (140 ml)⁴. After 30 min hexane (100 ml) was added dropwise. The reaction mixture was shaken for 30 min and the precipitate was filtered off with exclusion of moisture. Yield 5.65 g (92%) of a colourless powder.

c) As described for b) from 12^{8} (9.96 g, 10 mmol). After addition of hexane (100 ml) the reaction mixture was shaken for 12 h and cooled to -80° C. The precipitate (2.00 g) was isolated with exclusion of moisture. After evaporation of the mother liquor to a volume of 100 ml and addition of hexane (100 ml) further 9 (1.87 g) fell out within 2 d. Recrystallization from ether (100 ml)/hexane (100 ml) afforded a colourless powder (2.57 g, 76%). The products from procedures a)-c) showed identical IR and ¹³C NMR spectra.

Hydrolysis of **9**: Water (2 ml) was added dropwise to a solution of **9** (2.02 g, 6 mmol) in acetonitrile (25 ml). After 12 h the solvent was evaporated under reduced pressure. The residue was recrystallized from water (40 ml) to give **10** (1.15 g, 89%). - ¹³C NMR ([D₆]DMSO): C=O δ = 149.8.

Methanolysis of **9**: Methanol (5 ml) was added dropwise to a solution of **9** (2.02 g, 6 mmol) in acetonitrile (25 ml). After 12 h the solvent was evaporated under reduced pressure. The residue was extracted in a Soxhlet apparatus with ether (200 ml) for 24 h. Compound **10** remained undissolved. Evaporation of the ether gave **11** as a colourless powder (1.91 g, 80%), which was dissolved in dichloromethane (50 ml). Evaporation of the solvent gave a colourless powder; m.p. 128-130 °C (lit.²⁸⁾ 127-129 °C). - ¹H NMR (CDCl₃): CH₃ δ = 3.79, NH 7.35. - ¹³C NMR (CDCl₃): CH₃ δ = 53.0, C=O 151.9.

2H-1,3,5-Oxadiazine-2,4,6(3H,5H)-trione (14)¹: Water (0.36 g, 20 mmol) in ether (10 ml) was added dropwise at 0 °C to a solution of 2 (2.24 g, 20 mmol) in ether (50 ml). After 1 h at 0 °C the precipitate was isolated. Yield 2.30 g (88%) of a colourless powder; m. p. 250 °C. -1^{3} C NMR ([D₆]acetone): NCN $\delta = 148.3$, OCN 145.4.

2H-1,3,5-Thiadiazine-2,4,6(3H,5H)-trione (15)²³⁾: At -196° C liquid hydrogen sulfide (6.82 g, 200 mmol) was added to 2 (2.24 g, 20 mmol) placed into an autoclave with teflon lining. The closed autoclave was left for 24 h at 22 °C. Evaporation of excess H₂S and crystallization of the residue from dioxane (30 ml) afforded a colourless powder (1.88 g, 66%); m. p. 160 °C (dec.) (lit.²³⁾ 160 °C (dec.)).

Phenyl (Isocyanatocarbonyl)carbamate (16d): Phenol (1.88 g, 20 mmol) in cyclohexane (20 ml) was added dropwise to a solution of 2 (2.24 g, 20 mmol) in cyclohexane (25 ml). After 12 h precipitation of the product was completed by slow addition of petroleum ether (50 ml). Yield 4.00 g (97%) of a moisture-sensitive labile colourless powder. – IR (CH₂Cl₂): 3390, 2240, 1815, 1730 cm⁻¹. – ¹H NMR (CDCl₃, 263 K): NH δ = 8.61. – ¹³C NMR (CDCl₃, 263 K): C=O δ = 149.1, 149.0.

Dimethyl N,N'-Carbonylbis(carbamate) $(17a)^{29}$: Methanol (1.28 g, 40 mmol) in ether (10 ml) was added dropwise to a solution of 2 (2.24 g, 20 ml) in ether (50 ml) at 0°C. After

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12 h at 22°C the mixture was filtrated. The residue was sublimated at $120^{\circ}C/10^{-2}$ Torr. Yield 2.96 g (84%) of colourless crystals; m.p. $146-149^{\circ}C$ (lit.²⁹) $154-155^{\circ}C$). - ¹H NMR (CDCl₃): CH₃ δ = 3.84, NH 9.35. - ¹³C NMR ([D₆]acetone): CH₃ δ = 53.4, NCN 148.4, NCO 153.7.

Di-tert-butyl N,N'-Carbonylbis(carbamate) (17b): As described for 17a from tert-butyl alcohol (2.97 g, 40 mmol). The reaction mixture was evaporated under reduced pressure. The residue was dissolved in chloroform (30 ml). After filtration and evaporation of the solvent the remaining oil crystallized at 5°C affording a colourless powder (2.45 g, 94%); m.p. 119-122°C. - ¹H NMR (CDCl₃): CH₃ $\delta = 1.51$, NH 8.99. - ¹³C NMR (CDCl₃): CH₃ $\delta = 28.1$, C 83.2, OCN 150.9, NCN 148.9.

C11H20N2O5 (260.3) Calcd. C 50.76 H 7.75 N 10.77 Found C 50.39 H 7.96 N 10.75

Dibenzyl N,N'-Carbonylbis(carbamate) (17c): As described for 17a from benzyl alcohol (2.16 g, 20 mmol). The product crystallized from the reaction mixture. Yield after washing with ether (3 × 5 ml) 2.61 g (79%) of a colourless powder; m.p. $153-154^{\circ}$ C. $^{-1}$ H NMR (CDCl₃): CH₂ δ = 5.18, NH 9.11. $^{-13}$ C NMR (CDCl₃): CH₂ δ = 68.2, C=O 148.4, 152.0.

C17H16N2O5 (328.2) Calcd. C 62.19 H 4.91 N 8.53 Found C 62.42 H 5.12 N 8.49

Methyl Phenyl N,N'-Carbonylbis(carbamate) (17d): To a solution of 16d (4.12 g, 20 mmol) in dichloromethane (50 ml) methanol (1 ml) was added dropwise. The product crystallized within 12 h at 22 °C. Yield 3.50 g (74%) of a colourless powder; m.p. 138–140 °C. – ¹H NMR ([D₆]DMSO): OCH₃ δ = 3.71, NH 10.44, 10.79. – ¹³C NMR ([D₆]DMSO): OCH₃ δ = 52.9, C=O 149.8, 150.3, 152.9.

 $C_{10}H_{10}N_2O_5$ (238.2) Calcd. C 50.42 H 4.23 N 11.76 Found C 50.27 H 4.28 N 11.77

Diphenyl N,N'-Carbonylbis(carbamate) (17e): As described for 17c from phenol (3.76 g, 40 mmol). Yield 4.56 g (76%) of colourless crystals; m. p. 149-151 °C. - ¹H NMR (CDCl₃/[D₆]acetone): NH $\delta = 10.28$.

C15H12N2O5 (300.3) Calcd. C 60.00 H 4.03 N 9.33 Found C 59.72 H 4.00 N 9.32

Phenyl 3-Cyclohexyl-2-(cyclohexylimino)hexahydro-4,6-dioxo-1,3,5-triazine-1-carboxylate (18a): Dicyclohexylcarbodiimide (4.13 g, 20 mmol) in dichloromethane (25 ml) was added dropwise to a cooled (-78 °C) solution of 16d (4.12 g, 20 mmol) in dichloromethane (25 ml). The temperature was raised within 12 h to +22 °C. After addition of charcoal the solution was filtered and the solvent was evaporated. The residue was dissolved in boiling dichloromethane (100 ml)/ether (400 ml). After filtration the product crystallized. Yield after workup of the mother liquor 4.45 g (54%) of moisture-sensitive colourless prisms; m.p. 185-187 °C. – IR (KBr): 1750, 1705, 1665, 1605 cm⁻¹. – ¹H NMR (CDCl₃, 263 K): CH $\delta = 4.56$ (m), 4.93 (m), NH 11.86. – ¹³C NMR (CDCl₃, 263 K): CH₂ $\delta = 24.9$, 26.0, 28.3, 28.6, CH 55.6, 56.9, C₆H₅ 121.5, 125.8, 129.3, 145.8, C=O, C=N 148.3, 150.9, 153.4, 162.0. C₂₂H₂₈N₄O₄ (412.5) Calcd. C 64.06 H 6.84 N 13.59 Found C 64.14 H 7.01 N 13.66

Phenyl Hexahydro-3-isopropyl-2-(isopropylimino)-4,6-dioxo-1,3,5-triazine-1-carboxylate (18b): As described for 18a from diisopropylcarbodiimide (2.52 g, 20 mmol). Crystallization from ether (100 ml) at -18 °C afforded after work-up of the mother liquor 5.50 g (83%) of moisture-sensitive colourless needles; m. p. 111-113 °C. - IR (KBr): 1750, 1700, 1665, 1645, 1605, 1585 cm⁻¹. $- {}^{1}H$ NMR (CDCl₃, 263 K): CH₃ $\delta = 1.47$ (d, J = 7 Hz), 1.50 (d, J =7 Hz), CH 4.99 (sept, J = 7 Hz), 5.42 (broad), NH 11.81. $- {}^{13}C$ NMR (CDCl₃, 263 K): CH₃ $\delta = 19.2$, CH 47.6, 48.9, C₆H₅ 121.4, 125.8, 129.3, 145.6, C=O, C=N 147.9, 150.6, 153.3, 162.0.

 $C_{16}H_{20}N_4O_4$ (332.4) Calcd. C 57.82 H 6.07 N 16.86 Found C 57.90 H 6.10 N 16.88

S,S'-Diethyl N,N'-Carbonylbis(thiocarbamate) (19a): A solution of 2 (1.12 g, 10 mmol) in ether (25 ml) was added dropwise to a solution of ethanethiol (1.24 g, 20 mmol) in ether (25 ml). After 12 h at 22 °C pentane (50 ml) was added. At -80 °C colourless needles crystallized (2.20 g, 93%, after work-up of the mother liquor); m.p. 114-117°C. – IR (KBr): 3220, 3120, 1720, 1650 cm⁻¹. – ¹H NMR (CDCl₃): CH₃ δ = 1.33 (t, J = 7 Hz), CH₂ 2.96 (q, J = 7 Hz), NH 10.04. – ¹³C NMR (CDCl₃): CH₃ δ = 14.5, CH₂ 24.6, C=O 149.2, COS 170.0.

C₁H₁₂N₂O₃S₂ (236.3) Calcd. C 35.58 H 5.12 N 11.86 Found C 35.48 H 5.01 N 11.69 S,S'-Diisopropyl N,N'-Carbonylbis(thiocarbamate) (19b): From 2-propanethiol (1.52 g, 20 mmol) as described for 19a. Yield 2.56 g (97%) of colourless needles; m. p. $125-127 \,^{\circ}$ C. – ¹H NMR (CDCl₃): CH₃ δ = 1.37 (d, J = 7 Hz), CH 3.70 (sept, J = 7 Hz), NH 9.70. – ¹³C NMR (CDCl₃): CH₃ δ = 22.9, CH 36.3, C=O 148.6, COS 169.6.

C₉H₁₆N₂O₃S₂ (264.4) Calcd. C 40.89 H 6.10 N 10.60 Found C 40.71 H 5.97 N 10.46

S,S'-Diphenyl N,N'-Carbonylbis (thiocarbamate)(19c): From thiophenol (2.20 g, 20 mmol) as described for 19a. The product was dissolved in dichloromethane (50 ml). After filtration with added charcoal and evaporation of the solvent a colourless powder was obtained (3.10 g, 93%); m.p. 129-131 °C (dec.). - ¹³C NMR (CDCl₃): C₆H₅ δ = 126.0, 129.4, 130.2, 135.3, C=O 148.7, COS 168.5.

C15H12N2O3S2 (332.4) Calcd. C 54.20 H 3.64 N 8.43 Found C 54.45 H 3.81 N 8.55

Diimidotricarbonic Bis(isopropylamide) (20 a): Isopropylamine (2.36 g, 40 mmol) in dichloromethane (25 ml) was added dropwise to 2 (2.24 g, 20 mmol) in dichloromethane (25 ml). After 12 h the solvent was evaporated. The residue crystallized from ethanol (50 ml) affording colourless prisms (4.00 g, 87%, after work-up of the mother liquor); m.p. 188–189 °C. – IR (KBr): 3330, 3290, 3160, 1725, 1695, 1645 cm⁻¹. – ¹H NMR ([D₆]DMSO): CH₃ δ = 1.12 (d, J = 6.4 Hz), CH 3.80, NH 7.37, 9.57. – ¹³C NMR ([D₆]DMSO): CH₃ δ = 22.4, CH 41.3, C=O 152.2 (2C), 152.9.

C₉H₁₈N₄O₃ (230.3) Calcd. C 46.94 H 7.88 N 24.24 Found C 46.88 H 7.89 N 24.30

Diimidotricarbonic Bis(tert-butylamide) (20b): From tert-butylamine (2.93 g, 40 mmol) as described for 20a. The reaction was carried out at 0°C. After evaporation of the solvent the product was dissolved in chloroform (100 ml). Filtration with added charcoal and evaporation of the solvent yielded a colourless powder (4.18 g, 81%); dec. above 194°C. - ¹H NMR (CDCl₃): CH₃ δ = 1.38, NH 7.73, 8.91. - ¹³C NMR (CDCl₃): CH₃ δ = 29.0, C 51.1, C=O 152.4 (2C), 154.0.

C11H22N4O3 (258.3) Calcd. C 51.14 H 8.59 N 21.69 Found C 51.18 H 8.70 N 21.71

Diimidotricarbonic Bis(dibenzylamide) (20c): From dibenzylamine (7.89 g, 40 mmol) as described for 20a. Crystallization from ethanol (100 ml) afforded colourless prisms (6.00 g, 59%); m.p. 145–146°C. – ¹H NMR (CDCl₃): CH₂ δ = 4.48. – ¹³C NMR (CDCl₃): CH₂ δ = 49.7, C₆H₅ 127.5, 127.6, 128.6, 136.1, C=O 150.9, 153.8 (2C).

C31H30N4O3 (506.6) Calcd. C 73.49 H 5.97 N 11.06 Found C 73.27 H 5.99 N 11.09

Diimidotricarbonic Bis[(4-chlorophenyl)amide] (20d): A solution of 2 (1.12 g, 10 mmol) in ether (10 ml) was added dropwise to a solution of 4-chloroaniline (2.55 g, 20 mmol) in ether (30 ml). After 12 h the solvent was evaporated. Recrystallization of the residue from butanol (200 ml) afforded colourless needles (2.57 g, 70%, after work-up of the mother liquor); dec. above 238 °C. $- {}^{1}$ H NMR ([D₆]DMSO): NH $\delta = 9.79, 9.93. - {}^{13}$ C NMR ([D₆]DMSO): C₆H₅ $\delta = 121.2, 127.5, 128.6, 136.3, C=O 150.5 (2C), 152.4.$

C15H12Cl2N4O3 (367.2) Calcd. C 49.06 H 3.29 N 15.26 Found C 48.96 H 3.21 N 15.13

Diimidotricarbonic Bis[(2-methylphenyl)amide] (20e): From 2-methylaniline (2.14 g, 20 mmol) as described for 20d. Crystallization from butanol (80 ml) afforded a colourless powder (2.56 g, 78%); m.p. 189–191 °C (dec.). – ¹H NMR ([D₆]DMSO): CH₃ δ = 2.26, NH 9.49, 10.05. – ¹³C NMR ([D₆]DMSO): CH₃ δ = 17.4, C₆H₅ 121.6, 124.2, 126.2, 128.4, 130.2, 135.4, C=O 150.7 (2C), 153.2.

C17H18N4O3 (326.4) Calcd. C 62.56 H 5.56 N 17.17 Found C 62.52 H 5.37 N 17.14

1-Methyl-1,3,5-triazine-2,4,6(1H,3H,5H)-trione (22a)²⁵: A suspension of methylammonium chloride (1.35 g, 20 mmol) and 2 (2.24 g, 20 mmol) in tetrahydrofuran (100 ml) was boiled under reflux for 12 h. The reaction mixture was filtrated while hot. Evaporation of the solvent and recrystallization of the residue from ethanol (120 ml) afforded colourless prisms (1.69 g, 69%); m.p. 280 °C (lit.²⁵) 275-285 °C). – IR (KBr): 3210, 3100, 1805, 1750, 1690, 1665 cm⁻¹. – ¹H NMR ([D₆]DMSO): CH₃ δ = 3.05, NH 11.39. – ¹³C NMR ([D₆]DMSO): CH₃ δ = 21.1, C=O 148.3, 149.8 (2C).

1-Ethyl-1,3,5-triazine-2,4,6(1H,3H,5H)-trione (22b)²⁵⁾: From ethylammonium chloride (1.63 g, 20 mmol) as described for 22a. Recrystallization from ethanol (50 ml) afforded colourless crystals; m.p. 218-220 °C (lit.²⁵⁾ 230-231 °C). - ¹H NMR ([D₆]DMSO): CH₃ $\delta = 1.09$ (t, J = 7 Hz), CH₂ 3.69 (q, J = 7 Hz), NH 11.39. - ¹³C NMR ([D₆]DMSO): CH₃ $\delta = 12.8$, CH₂ 35.5, C=O 148.3, 149.4 (2C).

1-Benzyl-1,3,5-triazine-2,4,6 (1H,3H,5H)-trione (**22c**)²⁵: From benzylammonium chloride (2.87 g, 20 mmol) as described for **22a**. Crystallization from ethanol (120 ml) gave colourless prisms (3.50 g, 80%); m.p. 238-240 °C (lit.²⁵⁾ 244-245 °C). – ¹H NMR ([D₆]DMSO): CH₂ δ = 4.84, NH 11.52. – ¹³C NMR ([D₆]DMSO): CH₂ δ = 43.5, C₆H₅ 127.0, 127.2, 128.1, 136.6, C=O 148.3, 149.7 (2C).

1-(4-Bromophenyl)-1,3,5-triazine-2,4,6(1H,3H,5H)-trione (22d)³⁰: From 4-bromoanilinium chloride (4.17 g, 20 mmol) as described for 22a. Yield after recrystallization from ethanol and work-up of the mother liquor 3.90 g (69%) of colourless crystals; m.p. 294-297 °C (dec.) (lit.³⁰) 311 °C). - ¹H NMR ([D₆]DMSO): NH δ = 11.60. - ¹³C NMR ([D₆]DMSO): C₆H₅ δ = 121.4, 131.2, 131.6, 133.4, C=O 148.5, 149.3 (2C).

Methyl 5-Phenylbiuret-1-carboxylate (23a): A suspension of anilinium bromide (3.48 g, 20 mmol) and 2 (2.24 g, 20 mmol) in dichloromethane (100 ml) was boiled under reflux for 12 h. Methanol (2 ml) was added and the mixture was refluxed for additional 3 h. Evaporation of the solvent and crystallization of the residue from water (400 ml)/dimethyl sulfoxide (300 ml) afforded colourless prisms (1.60 g, 34%); m. p. 175–177 °C. – IR (KBr): 3270, 1770, 1710 cm⁻¹. – ¹H NMR ([D₆]DMSO): CH₃ δ = 3.74, NH 9.81, 10.04, 10.86. – ¹³C NMR ([D₆]DMSO): CH₃ δ = 52.9, C₆H₅ 119.6, 123.6, 128.7, 137.3, C=O 149.9, 151.2, 153.5.

C10H11N3O4 (237.2) Calcd. C 50.63 H 4.67 N 17.72 Found C 50.50 H 4.61 N 17.80

Ethyl 5-(4-Methylphenyl)biuret-1-carboxylate (23b): From 4-methylanilinium bromide (3.76 g, 20 mmol) and ethanol (10 ml) as described for 23a. Crystallization from water (60 ml)/dimethyl sulfoxide (240 ml) and recrystallization from water (40 ml)/dimethyl sulfoxide (240 ml) and recrystallization from water (40 ml)/dimethyl sulfoxide (40 ml) afforded colourless prisms (0.70 g, 13%); m.p. 185–187°C. – ¹H NMR ([D₆]DMSO): CH₃ δ = 1.25 (t, J = 7 Hz), 2.26, CH₂ 4.20 (q, J = 7 Hz), NH 9.81, 9.97, 10.82. – ¹³C NMR ([D₆]DMSO): CH₃ δ = 14.0, 20.3, CH₂ 60.0, C=O 149.8, 151.3, 153.1. C₁₂H₁₅N₃O₄ (265.3) Calcd. C 54.33 H 5.70 N 15.84 Found C 54.22 H 5.71 N 15.77

4-Bromobutyl 5-Phenylbiuret-1-carboxylate (23c): A suspension of anilinium bromide (3.48 g, 20 mmol) and 2 (2.24 g, 20 mmol) in tetrahydrofuran (100 ml) was boiled under reflux for 2 h. Evaporation of the solvent, crystallization of the oily residue from water

(200 ml)/ethanol (300 ml) and recrystallization from acetone (60 ml) afforded colourless prisms (1.74 g, 24%); m.p. 168 °C. - ¹H NMR ([D₆]DMSO): CH₂ $\delta = 1.77$ (m), 1.90 (m), 3.59 (t, J = 7 Hz), 4.19 (t, J = 6 Hz), NH 9.80, 10.04, 10.80. $- {}^{13}$ C NMR ([D₆]DMSO): $CH_2 \delta = 26.8, 28.8, 34.3, 65.1, C_6H_5 119.6, 123.6, 128.7, 137.3, C = O 149.9, 151.2, 153.0.$ C13H16BrN3O4 (358.2) Calcd. C 43.59 H 4.50 N 11.73 Found C 43.71 H 4.33 N 11.73

Diimidotricarbonic Bis (diphenylmethylene) amide] (24a): A solution of 2 (1.12 g, 10 mmol) in ether (20 ml) was added dropwise at -78 °C to a solution of (diphenylmethylene)amine (3.62 g, 20 mmol) in ether (30 ml). The solution was warmed to 22°C within 12 h. Evaporation of the solvent and crystallization of the oily residue from dichloromethane (10 ml)/ ether (75 ml)/hexane (30 ml) at -80° C afforded a colourless powder (4.00 g, 84%); m.p. $124 - 126^{\circ}C$ (dec.). - IR (KBr): 3400, 3200, 1740, 1650, 1625 cm⁻¹. - ¹³C NMR (CDCl₃): $C_{6}H_{5} \delta = 128.2, 129.1, 131.3, 135.9, C=O, C=N 148.5, 160.3$ (broad), 172.0 (broad).

C₂₀H₂₂N₄O₃ (474.5) Calcd. C 73.40 H 4.67 N 11.81 Found C 73.16 H 4.79 N 11.76

Diimidotricarbonic Bis[(2,2-dimethyl-1-phenylpropylidene)amide] (24b): From (2,2-dimethyl-1-phenylpropylidene)amine (3.22 g, 20 mmol) as described for 24a. After addition of hexane (100 ml) the reaction mixture was shaken for 1 h and the product was filtered off. Yield after work-up of the mother liquor 4.20 g (97%) of a colourless powder; m.p. $155-158^{\circ}C$ (dec.). - ¹H NMR (CDCl₃): CH₃ $\delta = 1.18$. - ¹³C NMR (CDCl₃): CH₃ $\delta =$ 27.7, C 40.6, C₆H₅ 126.3, 127.7, 128.6, 135.2, C=O, C=N 148.8, 160.5 (broad), 184.9 (broad). C₂₅H₁₀N₄O₃ (434.5) Calcd. C 69.10 H 6.96 N 12.90 Found C 69.15 H 6.98 N 12.80

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